

Title: "Transfer Line"

Summary: (without Fig.)

The invention refers to a transfer line which comprises several stations serving for the machining of workpieces, and the stations being connected to each other by a conveying line on which the workpieces, respectively the workpiece carriers carrying the workpieces, are conveyed from station to station.

The invention is characterised by the fact that at least one of the stations is designed inherently stiffly, preferably as hook machine, and the station is equipped with an autonomously working station control which controls the working processes of the station.